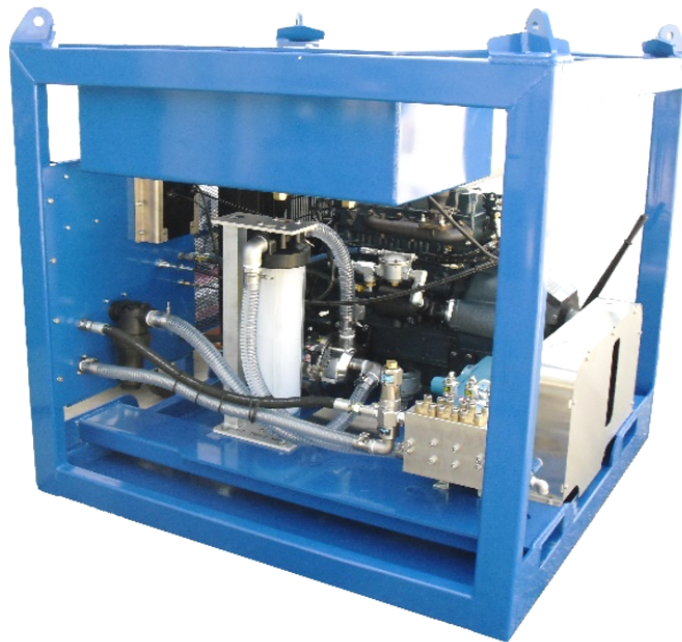




CaviBlaster 2040-D

Operation & Maintenance Manual





CAVIDYNE, LLC IS NOT RESPONSIBLE FOR DAMAGES OR INJURY RESULTING FROM FAILURE TO COMPLY WITH INSTRUCTIONS IN THIS MANUAL. PLEASE READ THE ENTIRE MANUAL CAREFULLY BEFORE USE.



THE CAVIBLASTER 2040-D MUST ONLY BE OPERATED AND MAINTAINED BY TRAINED PERSONNEL.



THIS EQUIPMENT GENERATES HIGH PRESSURE WATER AND IS INTENDED FOR UNDERWATER USE ONLY. SERIOUS PERSONAL INJURY OR DEATH MAY RESULT FROM IMPROPER USE.



COMMERCIAL DIVER'S GEAR SHOULD BE USED TO OPERATE THE CAVIBLASTER SYSTEM.



DO NOT USE AIR PRESSURE HIGHER THAN 120-PSI (8 BAR) WHEN STARTING THE EQUIPMENT. SERIOUS DAMAGE TO THE EQUIPMENT WILL OCCUR.

Unit Specifications:

The CaviBlaster 2040-D Power Unit consists of a 67HP (50 kW) Kubota V3600 diesel power-pack and a CAT 3560 triplex plunger pump. Detailed performance and specifications are listed below:

CaviBlaster 2040-D Specifications	
Nominal Pump Flow	20 GPM (76 LPM)
Nozzle Operating Pressure	3,700-PSI (255 BAR)
Engine	67 HP (50 kW), Diesel Powered (Kubota V3600)
Installation Environment	Outdoor enclosed or exposed <i>See Section 4 for installation requirements</i>
Fuel Requirements	Diesel fuel (ASTM Grade No. 1-D or 2-D, or EN 590)
Fuel Tank Capacity	50 Gallons (190 Liters)
Water Inlet Pressure Limits	0-PSI (Atmospheric Pressure) to 70-PSI Maximum (0 BAR to 4.8 BAR) <i>See Section 4 for further requirements</i>
Overall Unit Dimensions (L x W x H)	64" x 55" x 62" (163 cm x 140 cm x 157 cm)
Maximum Pressure Hose Length	600 LF (200 meters) of 3/4" diameter
Power Unit Weight (Dry)	2,400 LBS (1,100 KG)
Zero-Thrust Lance Weight	11 LBS (5 KG)

Figure 1.1 – CaviBlaster 2040-D Specifications

General Description:

The CaviBlaster 2040-D high-pressure waterpower unit allows the operator to use the water flow and pressure to generate cavitation at the end of the proprietary nozzle.

The CaviBlaster cleans the surface of any underwater structure using the energy released by the implosion of the bubbles during the cavitation process. When directed at the surface being cleaned, the energy released by the collapsing bubbles causes marine growth to be removed from the surface.

The system consists of a portable, zero-thrust lance, connecting high-pressure hose and a diesel-powered, high-pressure pumping unit. The zero-thrust lance uses a trigger- operated valve to control the water stream off and on. If the valve is closed, the power unit goes into bypass mode unloading the engine and the pump.



FULL LOAD IS DEFINED AS THE ENGINE AT FULL THROTTLE / FULL SPEED. IF PARTIALLY THROTTLED, THE ENGINE WILL STALL, CREATING AN UNDESIRABLE RUNNING CONDITION FOR THE BELT DRIVE SYSTEM.

The CaviBlaster 2040-D Power Unit is a complete “plug and play” system built into a self-supporting frame that allows quick deployment and/or installation of the unit. Water can be supplied from either a pressurized source, directly from the natural source via a belt-driven booster pump supplied with the power unit, or from a gravity feed storage tank.

The unit is equipped with many features to maintain operator safety while operating at pressures of 3,700-PSI (255 BAR).

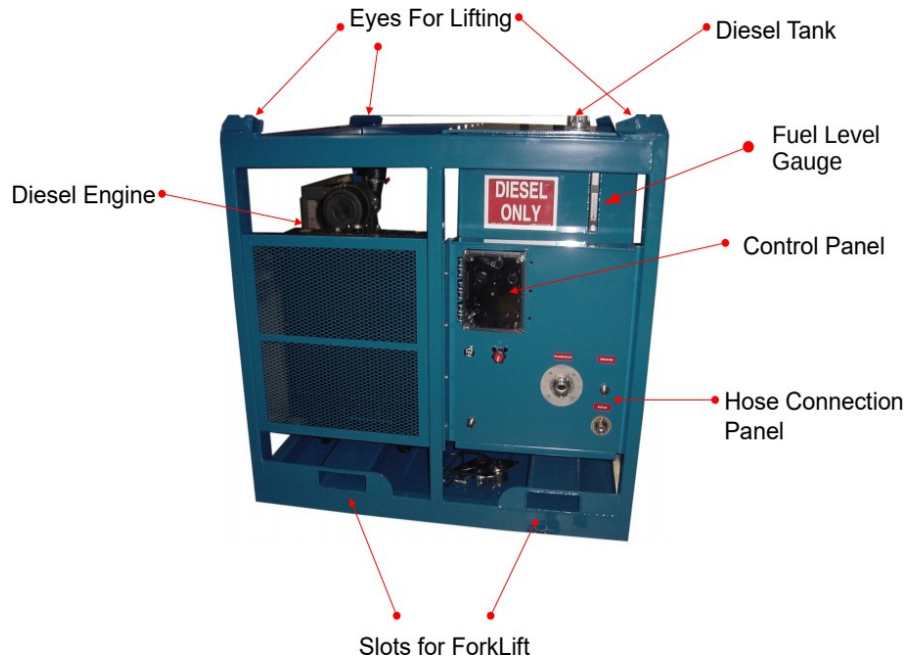


Figure 2.2 – CaviBlaster 2040-D General Features

NOTE: New generation Diesel engines with emission control requirements at a level “Tier 4F” in USA and “Stage V” in EU governed by computer systems with better electric control and higher redundancy of safety features **DO NOT** require an Emergency Stop Button.

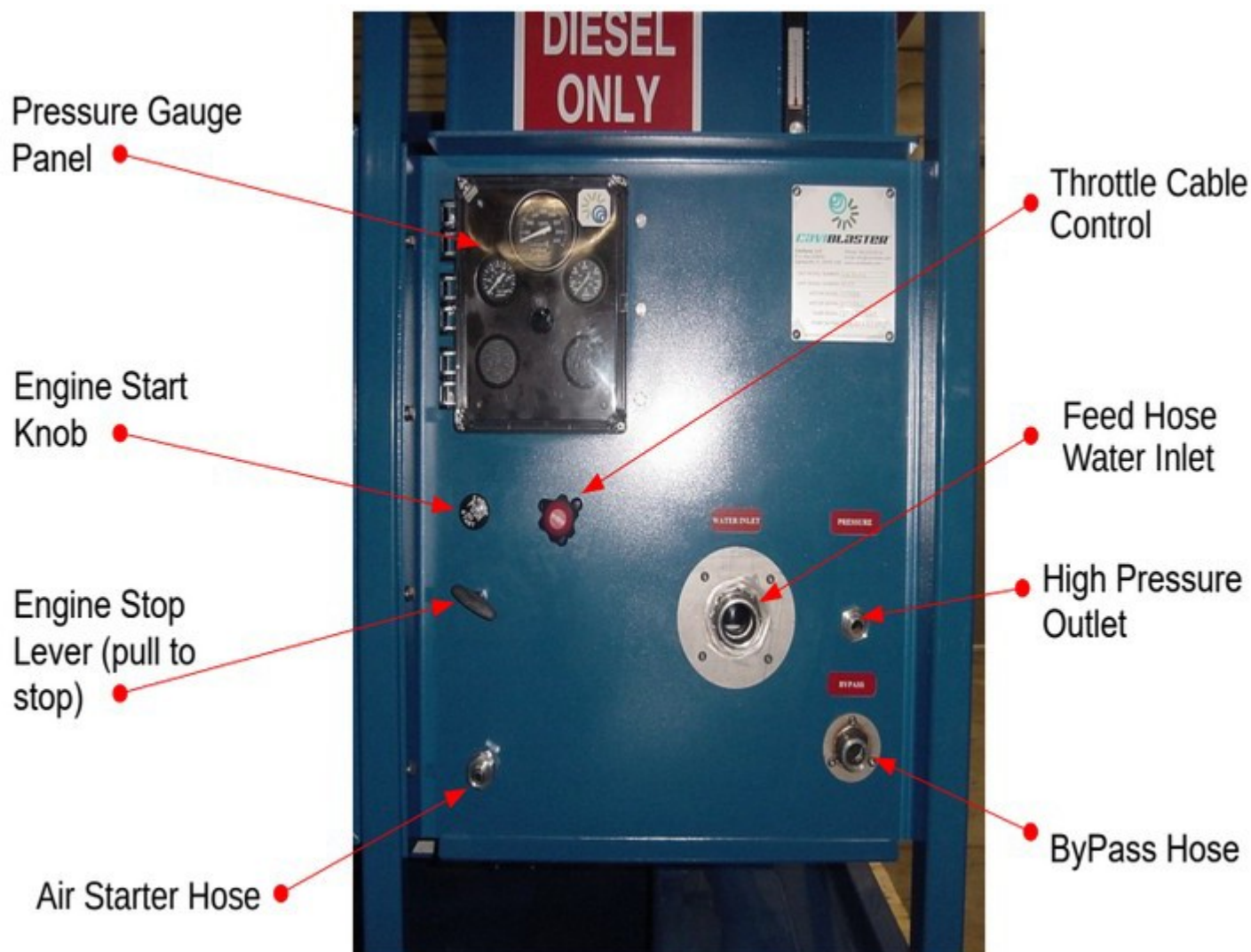


Figure 2.3 – CaviBlaster 2040-D Control Panel

Using this Manual:

Every attempt has been made to ensure that this documentation is complete and accurate at the time of publication. It is imperative; however, that anyone attempting to use this manual must have good comprehension of how this equipment operates. Further, this manual can in no way replace the common sense of an individual. If at any time this manual seems to contradict itself, or common sense, discontinue the procedure, re-read the section, and seek assistance from CaviDyne or other personnel familiar with the operation of this equipment.

Safety Information:

The CaviBlaster 2040-D Power Unit is an inherently powerful and potentially dangerous piece of equipment; however, with proper care and training it can be operated safely. The 2040-D must only be operated by personnel that have read and understand this manual. It is intended to reinforce and review safety techniques to prevent personal injuries and property damage.

Users must comply with all local, state, and national laws concerning high-pressure water jetting equipment as well as all underwater work regulations.

It is strongly recommended that this entire manual be reviewed in-depth before operating or servicing this equipment. Service work should only be performed by individuals who are proficient in using this equipment. Refer to the applicable section in this manual for the correct procedures prior to any installation, setup, or maintenance work.

Personal Safety:

Operation of the CaviBlaster 2040-D underwater cleaning system must only be attempted by commercial divers or other personnel who have been trained in its use. Appropriate protective equipment should always be worn. Operation of the system without the proper equipment and training can result in personal injury.



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IF INSPECTION OR CALIBRATION OF THE CAVIBLASTER LANCE IS BEING CONDUCTED OUT OF THE WATER, REMEMBER THAT THE ZERO- THRUST LANCE HAS FRONT AND REAR JETS. NEVER DIRECT THE JET STREAMS AT A PERSON OR ANIMAL. NEVER DIRECT THE JET STREAMS TOWARD POWER LINES OR OTHER HIGH VOLTAGE EQUIPMENT.



ENSURE THAT THERE IS A SAFE AREA TO WORK WHILE OPERATING THE CAVIBLASTER 2040-D.



SEEK IMMEDIATE MEDICAL ATTENTION IF THE OPERATOR SUFFERS AN INJURY AS THE RESULT OF CONTACT WITH THE HIGH-PRESSURE WATER STREAM. SERIOUS PERSONAL INJURY CAN RESULT FROM AN UNTREATED WATER INJECTION WOUND.

Personal Protective Equipment:

Always wear appropriate Personal Protective Equipment (PPE) when operating this equipment.

Personnel operating or working in the vicinity of the power unit should wear appropriate hearing protection when the CaviBlaster system is in use. If the diver is not wearing a diving helmet, hearing protection is recommended. CaviDyne recommends wearing vented earplugs such as “Doc’s Proplugs” for diver hearing protection.

The operators of the CaviBlaster system should always wear neoprene or heavy rubber gloves to provide protection to the hands and nails. The gloves will absorb most of the energy produced by bursting cavitation bubbles and prevent the cavitation bubbles from contacting the operators’ hands. The gloves will also protect operators’ hands from the initial shockwave when the lance is activated.



FAILURE TO WEAR APPROPRIATE PPE MAY RESULT IN PERSONAL INJURY.

Modification to the Equipment:

Do not make any unauthorized modifications or repairs to this equipment. Components used throughout this assembly were specifically designed or selected to safely meet the unique high-pressure requirements. Only replace parts with those recommended by or supplied by CaviDyne. Any unapproved modifications will void the equipment warranty. Unauthorized modification or part substitution can result in serious personal injury or property damage.



UNAUTHORIZED REPLACEMENT OF ANY PART MAY LEAD TO CATASTROPHIC EQUIPMENT FAILURE AND SERIOUS PERSONAL INJURY.

Installation:

The CaviBlaster 2040-D must be installed in accordance with the requirements outlined below. The unit can be installed in a vehicle to allow for maximum mobility and flexibility.

Uncrating and Lifting:

Unpack the equipment and inspect for damage. If damage is found, immediately contact CaviDyne and the shipping company. *If the unit will not be installed immediately, provide adequate indoor storage to protect against damage.*

The CaviBlaster power unit should be lifted from underneath the frame using the forklift channels or by using the lifting eyes provided on top of the frame. Verify that lifting equipment is rated for the weight listed in **Section 1.0 UNIT SPECIFICATIONS** and that the unit is stable before lifting.

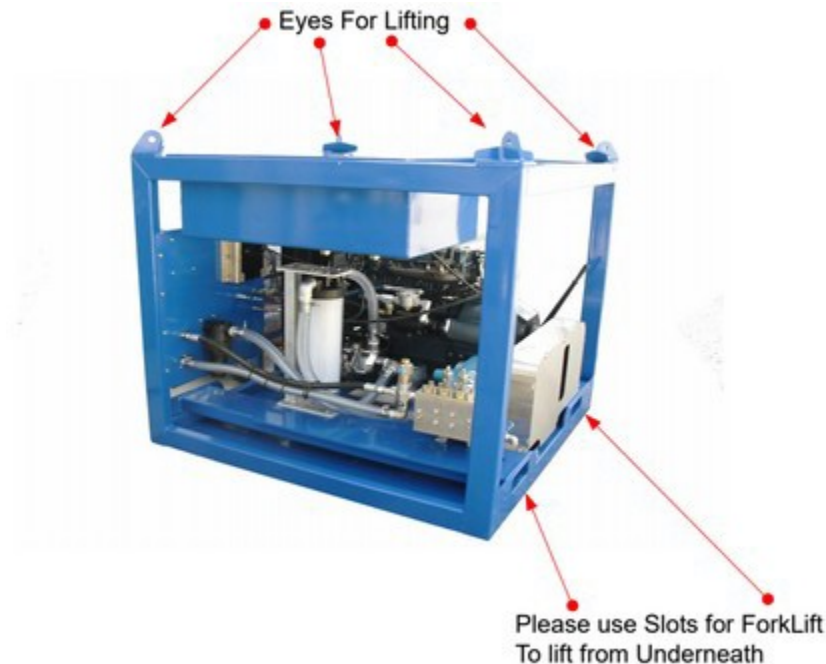


Figure 4.4 – Lifting Guidelines

Installation Location:

For maximum flexibility the CaviBlaster power unit should be installed in an area where it can reach both its water source and anticipated cleaning targets within acceptable hose lengths. The CaviBlaster power unit can be installed in an enclosed* or open environment.

* Enclosed installations will require provisions for adequate engine cooling air flow and for venting of engine exhaust. See **Figure 4.2** below.

Installation location must be a level surface able to safely support the unit weight listed in **Section 1.0 UNIT SPECIFICATIONS**. Position unit to allow unrestricted access to the hose connection plate and control panel, located on the front of the unit. Allow a minimum of three feet behind the unit and access from above to conduct service and repair work. Take note of frequently serviced areas such as the engine, belts and fuel tank.

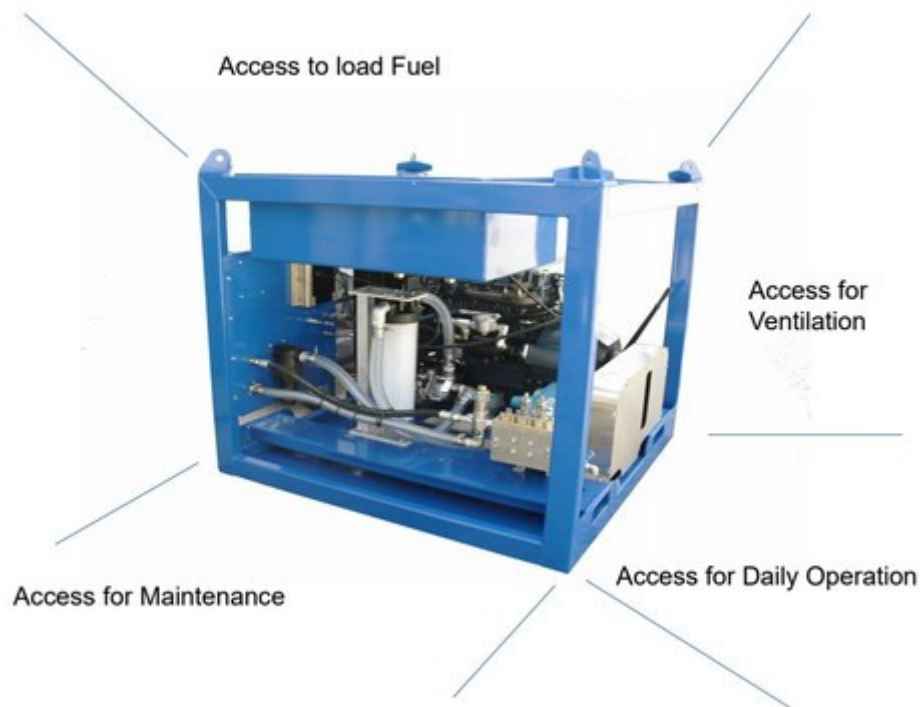


Figure 4.5 – Installation Guidelines

Initial Set-Up:

After first receiving the CaviBlaster power unit, the following must be checked and completed:

1. Add engine oil (See **Engine Manual**)
2. Add engine coolant (See **Engine Manual**)
3. Add pump oil (See **Pump Manual**)
4. Connect the feed or suction hose (See **Section 4.3.1**)
5. Connect the bypass hose (See **Figure 2.2**)
6. Connect the pressure hose (See **Figure 2.2**)
7. Connect the air starter hose (See **Figure 2.2**)
8. Fill the fuel tank (Use diesel fuel ASTM Grade No. 1-D or 2-D, or EN 590 or as specified in the **Engine Manual**).



ENGINE AND/OR PUMP FLUIDS MAY HAVE BEEN REMOVED FOR SHIPMENT. CHECK FLUID LEVELS PRIOR TO STARTING.

Connecting the Water Source:

The CaviBlaster power unit can be used with seawater or fresh water. It must be flushed with fresh water for 1-2 minutes after each use in seawater to ensure long service life.



THE CAVIBLASTER 2040-D MUST BE FLUSHED AND RINSED WITH FRESH WATER AFTER EVERY USE IN SEAWATER.



FAILURE TO FLUSH AND RINSE THE POWER UNIT AFTER USE IN SEAWATER WILL RESULT IN INCREASED WEAR AND TEAR ON COMPONENTS AND IN DECREASED SERVICE LIFE.



FAILURE TO FLUSH AND RINSE THE UNIT CAN CAUSE THE PUMP VALVE(S) TO STICK IN THE OPEN POSITION. THIS WILL PREVENT THE SYSTEM FROM PRODUCING THE CORRECT OPERATING PRESSURE.

The feed water inlet connection is located on the control panel (See **Figure 2.2**). A belt-driven self-priming centrifugal water pump is supplied to provide positive inlet water pressure to the main pressure pump. Two water supply conditions are acceptable for the CaviBlaster power unit.

- Forced inlet water condition using the centrifugal water pump or an outside water source capable of supplying at least 20 GPM (95 LPM) at a maximum pressure of 70-PSI (4.8 BAR).
- Gravity feeding water source (See **Figure 4.4**). Use a hose with a diameter of at least 1-1/2" to connect the water tank to the power unit

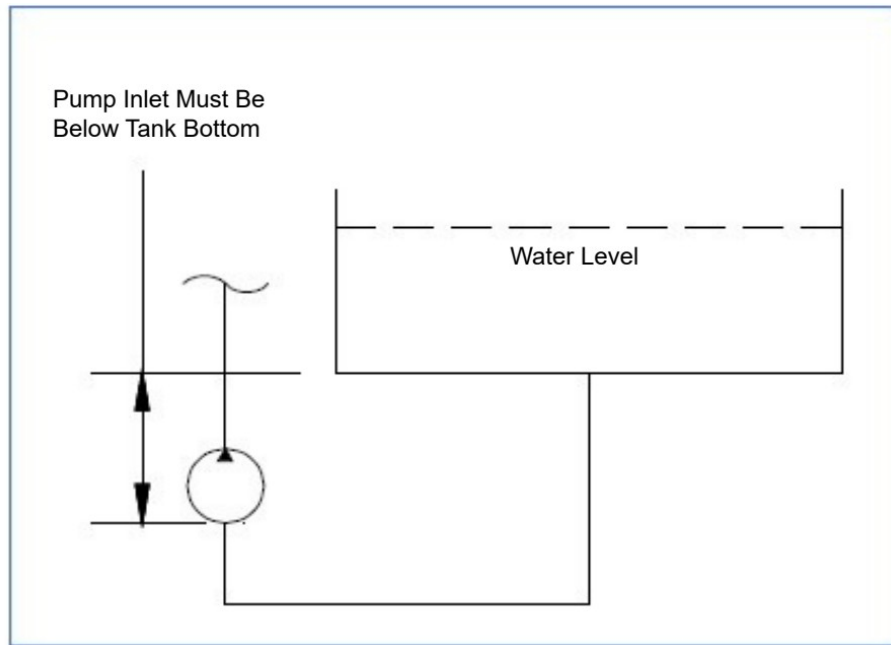


Figure 4.3 – Gravity Feeding Source

To Use the Feed Pump Supplied with the System:

1. Connect the cam-lock socket on the 1-1/2" clear PVC feed hose to the water inlet connection on the control panel (See **Figure 2.2**).
2. Submerge the feed hose into the water source.
3. Prime the pump by filling the body with water.
4. It is important to keep the feed hose in the water source when the engine is running, and the clutch is engaged or damage to the pressure pump will result.

To Use Force Feed from an Alternate Source:

1. When feeding the CaviBlaster with an alternate water source, the source must supply water at a volume of greater than 25 gallons (95 liters) per minute at a maximum pressure of 70-PSI (4.8 BAR).
2. Connect a 1-1/2" cam-lock socket on the water supply hose to the water inlet connection on the control panel (See **Figure 2.2**).
3. Turn on the alternate water source.
4. It is important to keep the water source on when the engine is running or damage to the feed pump shaft seal will result.



ENSURE THAT THE FEED HOSE IS CONNECTED TO THE INLET CONNECTION AND THE WATER SUPPLY IS ON PRIOR TO STARTING THE PRESSURE PUMP. FAILURE TO SUPPLY WATER TO THE PRESSURE PUMP WILL CAUSE DAMAGE TO THE PUMP.

To Use Gravity Feed:

1. Locate the water supply tank so that the tank outlet is higher than the water inlet on the control panel (See **Figures 2.2 and 4.4**).
2. Connect a minimum 1-1/2" hose to the water inlet 1-1/2" cam-lock plug.
3. Connect the other end of the hose to the water supply tank outlet.
4. Make sure the lowest point in the hose line is the connection with the power unit.
5. It is essential that adequate water is supplied to the water supply tank to maintain the water level several inches above the tank outlet. Failure to maintain an adequate water level in the supply tank could starve the pressure pump of water causing damage to the seals or other components of the pressure pump.

Ensure that the water source can reliably deliver the required pump flow of 20 GPM (75 LPM). A minimum delivery of 25 GPM (95 LPM) is recommended to ensure that the pump is not starved of water. If connecting to a gravity feed tank, locate the tank outlet above the water inlet connection on the power unit to ensure a flooded suction line (See **Figure 4.4**).

Operation:

The CaviBlaster 2040-D should be operated by two (2) properly trained individuals. One, the diver, operates the zero-thrust lance, while the other operates the power unit. Both operators should be in audio or visual communication with each other.



THE CAVIBLASTER 2040-D SHOULD ONLY BE OPERATED BY PROPERLY TRAINED PERSONNEL WHO ARE FAMILIAR WITH THE CONTENTS OF THE MANUAL. REVIEW THE SAFETY REQUIREMENTS FOUND IN SECTION 3 BEFORE OPERATING.

Preparing the CaviBlaster for Operation:

The following checklist should be completed in advance, so that the unit is always ready for immediate use. This should be completed after each use.

1. Inspect the CaviBlaster power unit, hoses, JIC fittings and lance for any signs of damage.
2. Inspect the inline strainer and filter cartridges to ensure that they are not clogged (See **Figure 6.1**). Clean or change cartridge(s) if necessary.
3. Check for proper engine oil level (See engine Owner's Manual found in the
4. Appendix). Add lubricating oil (SAE 10W40) if necessary.
5. Check for proper pressure pump oil level (See pump Owner's Manual found in the Appendix). Add lubricating oil (SAE 30 non-detergent) if necessary.
6. Check fuel tank (See **Figure 2.1**) for proper diesel fuel level. Add diesel fuel (ASTM Grade No. 1-D or 2-D, or EN 590) if necessary.



INCORRECT FULES SHOULD NOT BE USED AS THEY MAY PROVE HAZARDOUS AND CAUSE DAMAGE TO THE ENGINE.

Startup of the CaviBlaster:

Before starting the CaviBlaster 2040-D Power Unit, review all safety requirements found in **Section 3.0 SAFETY INFORMATION**. This equipment should only be operated by individuals who have read and understand the CaviBlaster Operation and Maintenance Manual.

1. Verify that the unit has been properly prepared for operation as described in Section 4.
2. Connect the lance to the high-pressure hose and unroll sufficient length of hose to reach the operating location.
3. Verify that the Emergency Air Shut-Off valve is open by pulling the handle out.
4. Verify that the throttle cable is at more than half throttle.
5. Apply appropriate hearing protection prior to starting engine.
6. Open the air supply valve at the source being used to power the air starter. Push the black Engine Start knob (See **Figure 2.2**) "IN" to activate the air starter. If the engine does not start within 10 seconds, turn the air supply off and wait at least 30 seconds before operating the air starter again. Once the engine starts, turn off the air supply to the air starter. **Warning – air supply to the starter should not exceed 120-PSI (8 BAR).**
7. Run the engine at idle speed for a minimum of 20 seconds (20") at operating temperatures above 41°F (5°C). For lower operating temperatures, run at idle speed for a minimum of one minute (1').



DO NOT THROTTLE UP THE ENGINE UNTIL THE DIVER IS READY FOR UNDERWATER OPERATION.



THE ENGINE MUST BE RAN AT FULL THROTTLE / FULL SPEED. IF PARTIALLY THROTTLED, THE ENGINE WILL STALL, CREATING AN UNDESIERABLE RUNNING CONDITION FOR THE BELT DRIVE SYSTEM.

Normal Operation:

Normal operation of the CaviBlaster system is defined as user control of water flow via the lance trigger. Control of the power unit from the lance trigger is accomplished by a mechanical shut-off valve in the lance. Should a problem develop with the control valve, discontinue using the CaviBlaster until fixed.

The CaviBlaster 2040-D Power Unit is designed to operate at full throttle. Less than full throttle will result in malfunction of the belt drive system and less than optimum cleaning performance.



REVIEW THE SAFETY REQUIREMENTS FOR PPE AND SAFE OPERATION BEFORE PROCEEDING.

1. Startup the power unit as described in **Section 5.2**.
2. Verify that the lance is properly connected and that the mechanical trigger is released.
3. When the diver is ready to commence cleaning operations, ensure that the lance is submerged in water. Ensure that the power unit operator and other persons working in the vicinity of the power unit wear appropriate hearing protection when the engine is running. If the diver is not wearing a helmet, hearing protection is recommended. CaviDyne suggests vented earplugs such as “Doc’s Proplugs” for diver hearing protection.
4. Wear neoprene or rubber gloves to protect the hands and follow all safety regulations that may be applicable to the work being performed.
5. The lance trigger should be in open or “ON” position (See **Figure 5.3**) when engaging the PTO and throttling up the engine. This will prevent the pressure pump from being in a loaded condition which will cause the clutch and belt to slip while they are engaging the pressure pump.
6. Pull the PTO handle to the on position to engage the pressure pump.
7. Throttle the engine completely up by pulling the black throttle cable knob all the way out and twisting the knob to lock it (See **Figure 5.1**).
8. Activate the cleaning cavitation stream by squeezing the trigger to the open or “ON” position (See **Figure 5.3**). Release trigger to stop the water flow and direct to bypass.
9. If the diver operating the unit must be replaced or the cleaning operation must be interrupted or terminated, disengage the pressure pump by pushing the throttle lever in to the idle position and pushing the PTO handle to the off position (See **Figure 5.1**). Release the water pressure in the hose(s) by squeezing the lance trigger to the open or “ON” position (See **Figure 5.3**) while under water. Revert to step 3 of the operating instructions when the diver or replacement is ready to continue cleaning.



ALTHOUGH THE CAVIBLASTER SYSTEM IS SAFE TO USE WHEN SUBMERGED IN WATER, THE SYSTEM GENERATES A HIGH PRESSURE (UP TO 3,700-PSI {255 BAR}) WATER STREAM, WHICH CAN CAUSE INJURY WHEN THE LANCE IS OUT OF THE WATER. ALWAYS KEEP THE LANCE SUBMERGED WHEN THE PRESSURE PUMP IS ENGAGED.

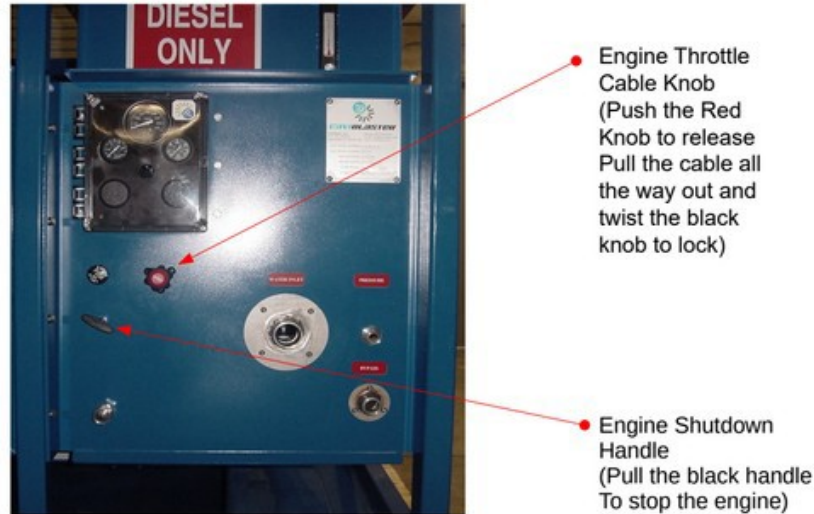


Figure 5.1 – Engine Shut-Down and Throttle Control

NOTE: New generation Diesel engines with emission control requirements at a level “Tier 4F” in USA and “Stage V” in EU governed by computer systems with better electric control and higher redundancy of safety features **DO NOT** require an Emergency Stop Button.

Adjusting the CaviBlaster for Maximum Performance:

The pressure at the nozzle of the zero-thrust lance must be maintained within certain limits to achieve cavitation and for best performance results. If using a calibration pressure gauge situated between the pressure hose and the CaviBlaster lance, the water pressure should be 3,700-PSI (255 Bar) with the lance submerged and the lance trigger in the open or “ON” position. For best results, repeat this calibration procedure if cleaning performance degrades, or every 3 months at a maximum.



**A CALIBRATION GAUGE IS RECOMMENDED WITH EVERY UNIT.
CONNECT BETWEEN TGE END OF THE PRESSURE HOSE AND THE WHIP
HOSE OR LANCE.**

To Calibrate the Pressure at the Zero-Thrust Lance, Follow the Procedure Below:

1. With the power unit turned off, pull the lance trigger to discharge any residual pressure in the hose lines.
2. Disconnect the whip hose with the lance from the pressure hose.
3. Attach the calibration gauge to the pressure hose and tighten the JIC connections.
4. Reattach the whip hose with the lance to the calibration gage.
5. Submerge the lance. Because of the danger of the operator encountering either of the water streams from the cavitating or zero-thrust nozzles, CaviDyne does **NOT** recommend calibrating the lance out of the water. Use extra care to avoid both water streams if doing so.
6. Ensure that both the cavitation and zero-thrust nozzles are pointed away from the diver's or operator's hands, arms and body.
7. Start the power unit (See **Section 5.2**).
8. Pull the lance trigger to the open or "ON" position (See **Figure 5.3**).
9. Engage the PTO.
10. Throttle the engine to full speed (See **Section 5.3**).
11. Hold the lance tight and observe the gauge (See **Figure 5.3**).
12. The power unit operator should turn the knob on top of the pressure regulating valve until pressure reads 3,700-PSI (255 BAR) on the test gauge. Turning the knob clockwise will increase the pressure and turning it counterclockwise will decrease the pressure.

To calibrate the pressure at the CaviBlaster power unit, the water pressure at the power unit will need to be higher to account for sidewall friction loss in the pressure hose. The pressure at the pump should be 3,700-PSI (255 BAR) plus 0.5-PSI per foot (0.11 BAR per meter) of pressure hose. For example, if using the CaviBlaster with 100 feet (30 meters) of pressure hose, the pressure gauge located next to the pump should indicate 3,750-PSI (258 BAR). Pressure adjustments are made by turning the knob on top of the pressure regulating valve in the same manner as described above.



DO NOT ADJUST THE PRESSURE AT THE LANCE TO MORE THAN 3,700-PSI (255 BAR). HIGHER PRESSURE WILL NOT IMPROVE PERFORMANCE



HOSE LINES ARE RATED FOR 5,000-PSI (345 BAR). PRESSURES ABOVE 5,000-PSI COULD RESULT IN HOSE FAILURE.



Figure 5.4.1 – PTO Lever

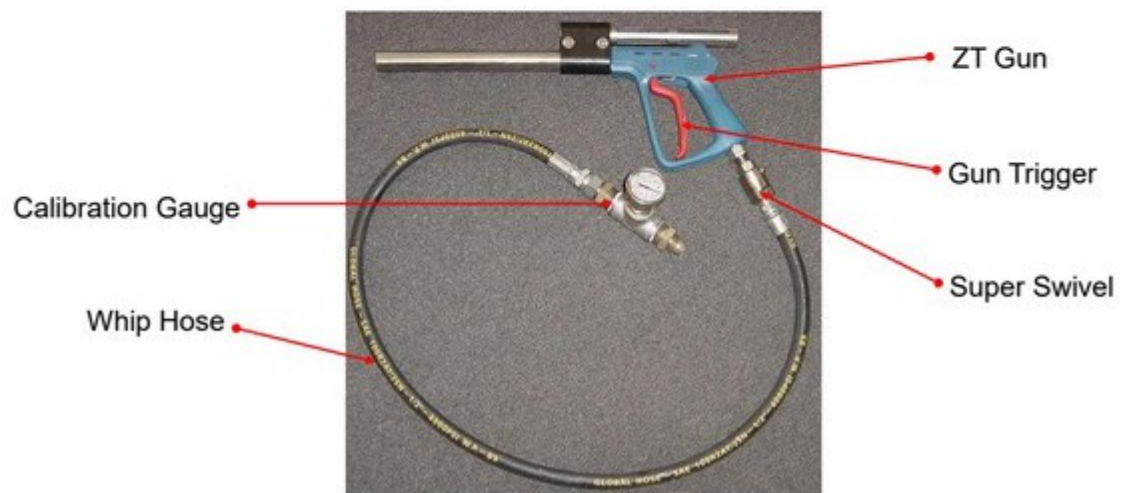


Figure 5.4.2 – Pressure Calibration

Recommendations for Effective Results:

Once the engine is throttled up to operating speed and the water trigger is pulled, the diver must find the most effective distance between the lance nozzle and the surface being cleaned.

1. Engage the pressure pump by pulling the PTO lever (See **Figure 5.2**) to the “ON” position to engage the clutch. Push in the red knob on the control panel (See **Figure 5.1**), pull the cable all the way out and twist the black knob to lock.
2. The most efficient operating technique is to hold the nozzle 2-5 inches (5-12 cm) away from the surface to be cleaned and at a 25-to-45-degree angle to the surface being cleaned (See **Figure 5.3**). The diver needs to observe the shape of the cavitating jet cone. At greater depths, the higher ambient pressure will cause the jet cone to be shorter. The widest zone of the cone is the most efficient part of the cavitating-jet. Placing the nozzle closer than 2 inches (5 cm) from the surface being cleaned will not allow for efficient cavitation performance and will degrade the cleaning capability of the CaviBlaster system.
3. Follow all safety regulations that may be applicable to the work being performed.

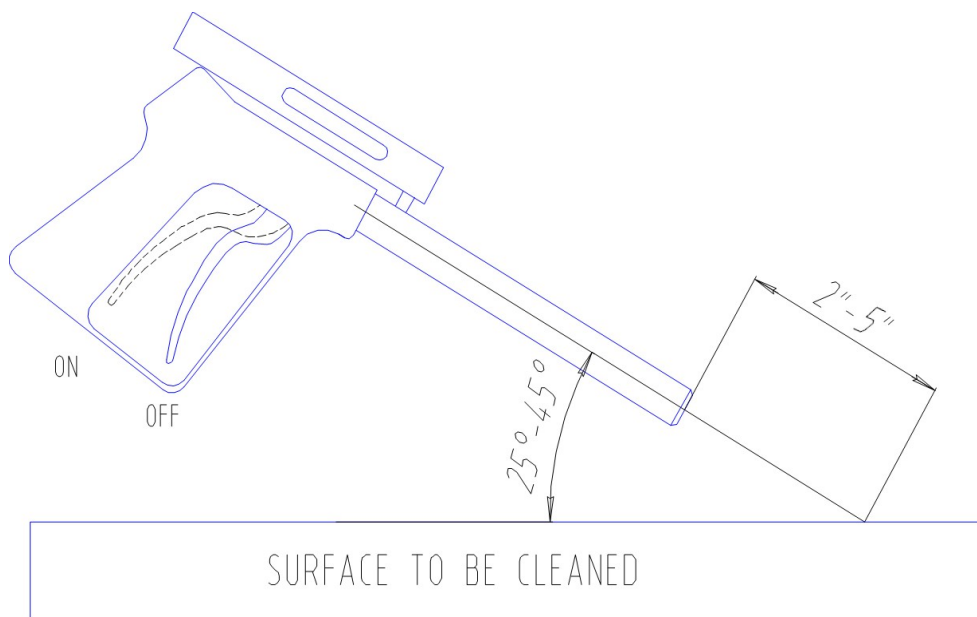


Figure 5.4.3 – Gun Position for Best Results

Shutting Down the CaviBlaster:

1. Adjust the engine speed to idle by pushing on the red throttle cable knob (See **Figure 5.1**).
2. Push the PTO handle to the off position. This will disengage the pressure pump.
3. Shut off the engine by pulling the black engine shut-down handle out (See **Figure 5.1**).
4. If using force feed from an alternate source or if using gravity feed, shut off the supply of water to the pressure pump.
5. Squeeze the lance trigger to the open or “ON” position (See **Figure 5.3**) to release the water pressure remaining in the hose(s) while the lance is submerged.
6. It is now safe to remove the lance from the water.
7. Flush the system and rinse the power unit with fresh water at the end of the day.

Maintenance:

Maintenance on this unit should be restricted to authorized personal that have been properly trained. Review this manual, especially **Section 3.0 SAFETY INFORMATION**, prior to performing any service on this equipment.



EQUIPMENT MUST BE “OFF” AND PRESSURE RELEASED FROM ALL HOSES PRIOR TO ANY SERVICE WORK.



ONLY REPLACE PARTS WITH THOSE SUPPLIED OR APPROVED BY CAVIDYNE. USE OF ANY OTHER PARTS MAY LEAD TO EQUIPMENT FAILURE AND SEVERE PERSONAL INJURY.



THE CAVIBLASTER 2040-D MUST BE FLUSHED AND RINSED AFTER EACH USE IN SEA WATER



FAILURE TO FLUSH AND RINSE THE UNIT CAN CAUSE THE PUMP VALVE(S) TO STICK IN THE OPEN POSITION. THIS WILL PREVENT THE SYSTEM FROM PRODUCING THE CORRECT OPERATING PRESSURE.



FAILURE TO FLUSH AND RINSE THE UNIT WILL RESULT IN PREMATURE WEAR AND TEAR ON THE COMPONENTS AND DECREASED SERVICE LIFE.

Basic Preventive Maintenance Recommendations:

Task	After Every Use	Monthly	Every 12 Months or 250 Hours	Every 12 Months or 500 Hours	Every 3 Years or 1500 Hours
Check engine oil level and add if low	X				
Check pump oil level and add if low	X				
Check coolant level and add if low	X				
Check drive belt for wear and replace if worn	X				
Check feed pump base plate strainer and clean if necessary	X				
Check in-line strainer cartridge and filter and clean if necessary	X				
Inspect hoses for wear or damage ¹	X				
Check lance trigger for leakage and replace if necessary ²		X			
Check feed pump belt tension		X			
Replace engine oil ³			X		
Replace engine fuel filter cartridge				X	
Replace engine air filter				X	
Replace engine oil filter ³				X	
Replace pump oil ⁴				X	
Replace engine fan and feed pump belts				X	

* Whichever occurs first.

- 1) If any hose damage is found, replace hose immediately.
- 2) Remove lance from water with system at operating pressure and trigger in the closed or "OFF" position. If water is leaking out of barrel or handle, the valve is worn and should be replaced.
- 3) The initial oil and filter change is after 50 hours of operation. The oil change interval is every 125 hours if oil of a quality lower than prescribed by the manufacturer or high-sulfur fuel is used. See engine manufacturer's literature in the Appendix for additional recommendations.
- 4) The initial oil change is after 50 hours of operation. The oil change interval is every 300 hours if oil other than CAT Pumps oil is used. See pump manufacturer's literature in the Appendix for additional recommendations.

Diesel Engine Service:

The diesel engine requires routine maintenance. Oil must be checked and changed regularly. Oil, air and fuel filters must be checked and changed regularly. The engine crankcase and oil filter hold 3.5 gal. (13.2 L) of SAE 10W30 or 15W40 viscosity lubricating oil. For detailed information on these routine maintenance requirements as well as other service recommendations, see the ***engine manufacturer's literature***.

Pump Service:

The high-pressure water pump requires minimal maintenance. The pump oil should be checked on a regular basis. The pump crankcase holds 4.2 qt. (4 L) of SAE 30 (ISO-68) viscosity non-detergent lubricating oil. See ***pump manufacturer's literature*** for further information.

Inspection/Cleaning of Water Inlet Strainer:

The CaviBlaster 2040-D is equipped with 2 water strainers, one before the water feed pump and one between the water feed pump and the pressure pump. The process for inspecting and cleaning is the same for both strainers. To inspect and clean each strainer, follow the procedure below:

1. Isolate or disconnect the water source from the inlet connection to the power unit.
2. Unscrew the filter housing (turn counterclockwise).
3. Pull filter bowl down.
4. Remove the strainer.
5. Inspect the strainer and flush any debris with clean water.
6. Push strainer back into housing.
7. Push the bowl back onto filter housing.
8. Thread the housing nut clockwise by hand to tighten.

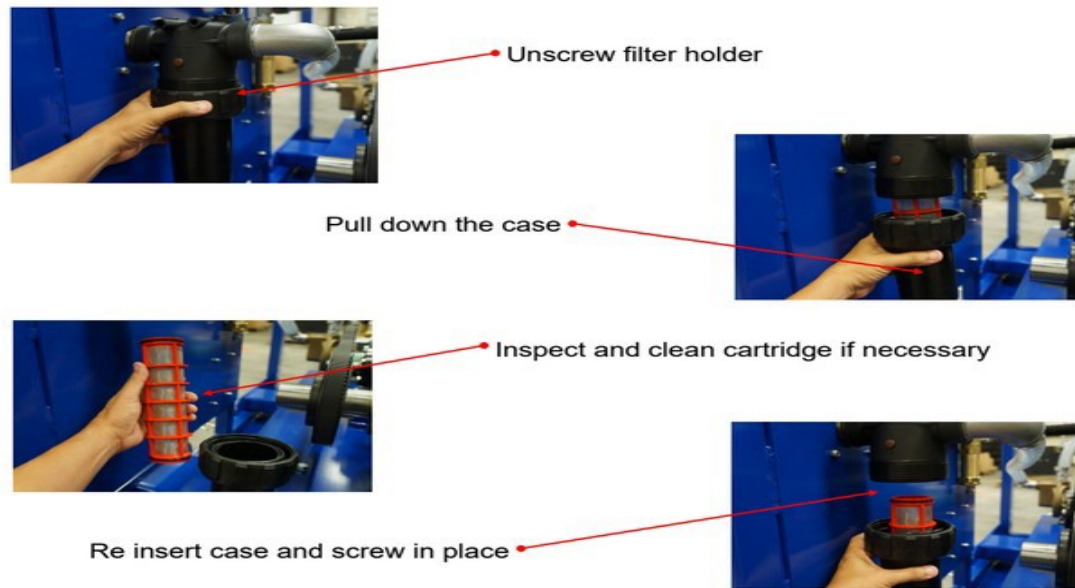


Figure 6.1 – Inspection / Cleaning Water Filter

Inspection / Maintenance of the Belt Drive System:

The CaviBlaster 2040-D is equipped with belt power transmission. The driver shaft has a manually operated power take-off.



FULL ENGINE SPEED IS REQUIRED FOR PROPER OPERATION OF BOTH THE CLUTCH AND THE LANCE

To Inspect the Belt:

1. Remove the belt guard cover supported by 7 bolts (See **Figure 6.2**).
2. If belts need tightening, use the tightening nut to adjust (See **Figure 6.2**).
3. Release the bolts holding the pump rails.
4. Adjust Belt tension.
5. Tighten pump rail bolts.
6. Replace belt guard cover.

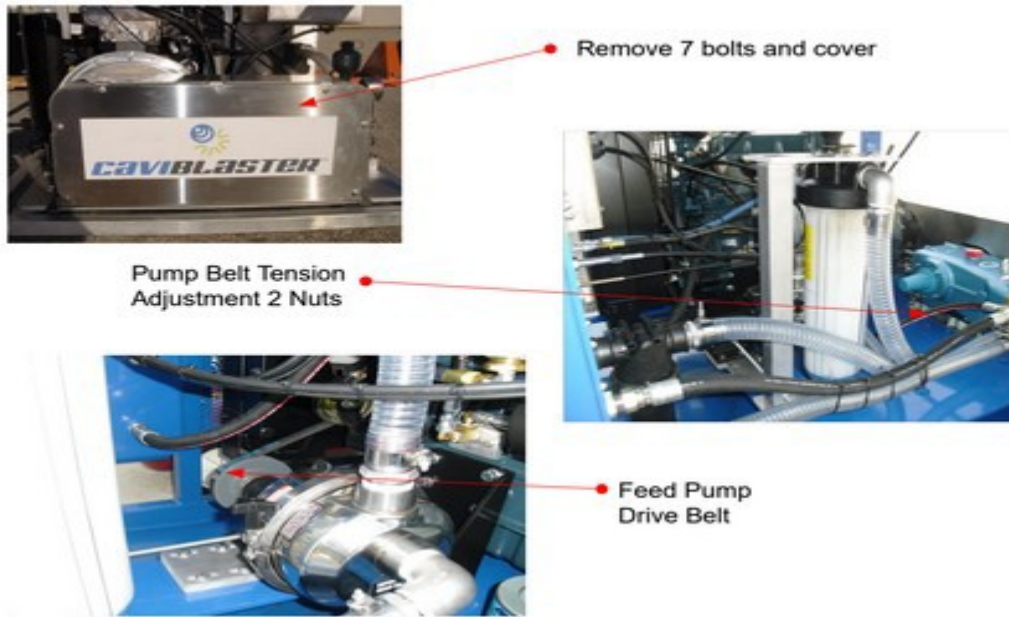


Figure 6.2 – Inspection / Belt Tension

Inspection / Maintenance of the Zero-Thrust Gun:

To minimize potential problems with the Zero-Thrust Gun it is recommended that the gun be treated at the end of each work period:

1. Flush and rinse the gun with fresh water after each use in sea water.
2. Place the gun in a container of clean, fresh water if it will be used in the next 24 hours. Ensure the gun is completely submerged.
3. If the gun will not be used for a period of several days, remove the super swivel from the gun handle and, with the gun turned upside-down, pour approx. 5ml of lubricating oil into the water inlet while opening and closing the trigger. This will allow oil to reach the positioning pin and valve cone and minimize the possibility of corrosion or mineral crystals forming that would freeze the pin or valve cone.
4. Do not use WD-40 for long term storage.

Valve Repair Kit

Trigger

Super Swivel

Winterization:

The Power Unit should be winterized only if temperatures drop below 32 degrees Fahrenheit (0 degrees Celsius).

Total system displacement with 100 ft. of hose (optional): 4.3 gallons.

Total system displacement without hose: 2.0 gallons.

To winterize the CaviBlaster 2040-D Power Unit:

1. Fill a 5 gallon or larger tank with appropriate antifreeze solution.
2. Insert a feed pump into the antifreeze tank.
3. Start the unit and make sure the pump is primed.
4. Attach a minimal amount of pressure hose and direct the outlet of the hose into the antifreeze tank.
5. Run the unit without lance attached until antifreeze comes out of the end of the hose for 10 seconds.
6. Stop the unit.

Following this procedure will ensure that all the critical system components exposed to water have been flushed with antifreeze.

Troubleshooting:

ENGINE DOES NOT TURN OVER

- Verify that the Emergency Engine Shut-Down knob is released
- Verify that air is flowing to the starter

ENGINE TURNS OVER BUT DOES NOT START

- Check fuel level
- Check fuel filter
- Check fuel line for air lock
- Verify that fuel pump solenoid is not stuck

ENGINE THROTTLES UP, BUT STALLS AFTER FEW SECONDS

- Verify that drive belts are tensioned (follow procedures in Section 6.5)
- Check that pressure regulator / unloader switches to by-pass mode
- Check mechanical stop on the throttle cable if at end position

ENGINE SPEEDS UP, BUT WATER DOES NOT GO OUT THE LANCE

- Verify inlet water supply is functioning
- Ensure that the power unit is not located too far above the water level, exceeding the capacity of the feed pump
- Check that feed pump and inlet water strainers are clear
- Check for leaks in the water lines
- Check for an airlock in the water inlet lines
- Verify that the feed pump is delivering water Pump mechanical failure
- Drive belt failure
- Check that pressure pump inlet and discharge valves are not stuck open (common problem if not flushed after use with sea water)
- Check for water going out of the bypass – pressure regulator failure

WATER IN CRANK CASE

- Check the pump seals for damage (feeding water at greater than 70-PSI (4.8 BAR) can force water past the seals and damage the seals and starving the pressure pump of water can overheat and damage the seals)
- Check the plungers for cracks
- Check the plunger rod O-ring for damage

AFTER RELEASING THE MECHANICAL TRIGGER, WATER IS STILL LEAKING OUT OF THE LANCE

- Replace the mechanical trigger valve assembly in the lance handle

LANCE IS NOT CLEANING PROPERLY

- Verify that the system is operating at the correct pressure (3,700-PSI)
- Remove the lance from water with the system at operating pressure and trigger in the closed or “OFF” position. If water is leaking out of the barrel or handle, the trigger valve assembly should be replaced.
- Check cavitation and zero-thrust nozzles for foreign particles Visual inspection
- Insert a small wire into nozzle orifices to check for obstruction(s) Remove trigger valve assembly and “backflush” with compressed air or pressurized water

Replacement Parts:

CaviBlaster 2040-D Power Unit Replacement Parts			
Recommended Order Qty.:	Recommended Order Qty.:	Recommended Order Qty.:	Recommended Order Qty.:
1	1	Inlet Strainer Cartridge	3260.02
1	1	Inlet Filter Cartridge - Paper	
1	1	Inlet Filter Cartridge - Stainless Steel	
1	1	Engine Air Filter	
2	1	Engine Oil Filter	HH1C0-32430
1	1	Engine Fuel Filter	16631-42560
1	1	Engine Fan Belt	
2	1	Pressure Pump Drive Belt	
2	1	Feed Pump Drive Belt	
1	1	Pump Seal Kit	31280
1	1	Pump Valve Kit	31292
1	1	Pressure Regulating Unloader Repair Kit	UB 402 / K
1	1	Relief Valve Repair Kit	UB 402 / K
1	1	Trigger Valve Repair Kit	20 3600 490

