

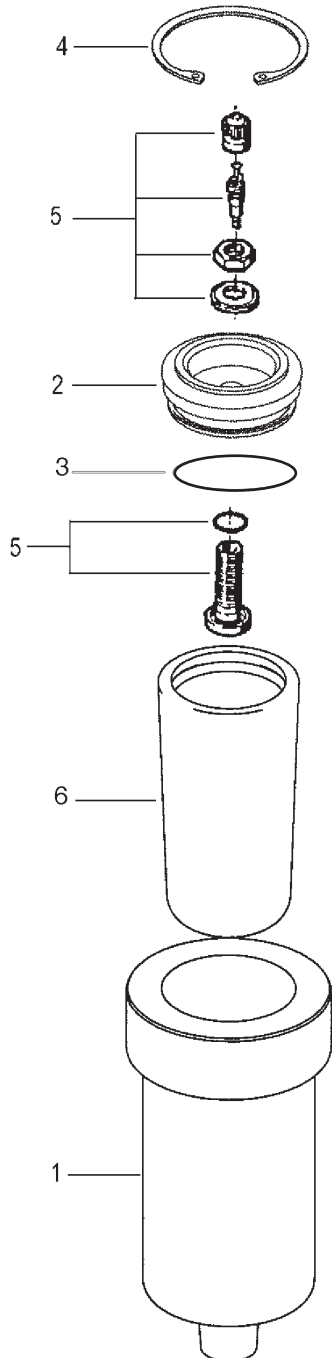
Models

Rebuildable Stainless Steel Accumulators

**22050A/22050A-0030/22050A-5100/
22155A/22155A-5100**

22050A / 22050A-0030 / 22155A = 303 Stainless Steel

22050A-5100 / 22155A-5100 = 316 Stainless Steel



ITEM #	PART #	DESCRIPTION	QTY
1	22051B	Body 316 S.S. (22050A / 22050A-0030 / 22050A-5100)	1
1	22154B	Body 316 S.S. (22155A / 22155A-5100)	1
2	22052B	Top, S.S. (22050A / 22050A-0030 / 22155A)	1
2	22052B-0100	Top, S.S. (22050A-5100 / 22155A-5100)	1
3	05640	O-Ring	1
4	22054A	Snap Ring	1
5	22036	Valve Assembly*	1
6	22028	Bladder (22050A / 22050A-5100)	1
6	22025-003	Bladder (22050A-0030)	1
6	22029	Bladder (22155A / 22155A-5100)	1

*(Sold only as one unit and includes valve, valve core, nut, valve cap o-ring and washer)

OPERATING CONDITIONS

Maximum Flow (22050A/22050A-0030/22050A-5100):	12 GPM
Maximum Flow (22155A/22155A-5100):	30 GPM
Maximum Pressure:	3000 P.S.I.
Maximum Temperature:	200 °F
Maximum Pressure Precharge:	1500 P.S.I. Max
Connection (22050A/22050A-0030/22050A-5100):	1/2" MNPT
Connection (22155A/22155A-5100):	3/4" MNPT
Capacity (22050A/22050A-0030/22050A-5100):	6.75 cu in.
Capacity (22155A/22155A-5100):	9.1 cu in.
Burst Strength:	10,000 P.S.I.

NOTE: Precharge pressure is always one-half operating pressure. Unless requested, all pulsation dampeners (accumulators) will be charged to 800 PSI.

* For re-charging, order refill valve (p/n 20000).

INSTALLATION & OPERATING INSTRUCTIONS

It is recommended that the Accumulator be mounted pointing down as a safety precaution. This mounting procedure also allows the Accumulator to remain cooler during system operation and prolongs the effective operating life of the accumulator bladder.

NOTE: Shelf life of the nitrogen pre-charge of Accumulators is approximately six months before recharge is necessary.

Giant recommends the nitrogen pre-charge be checked approximately every three (3) months after Accumulator is installed in a pressure system.

CAUTION: Accumulator is to be pre-charged with nitrogen to one-half of the system operating pressure. Do not pre-charge beyond the rated operating pressure.

WARNING: Always fully discharge nitrogen pre-charge from bladder before attempting any repairs.

REPAIR INSTRUCTIONS

- 1) Discharge nitrogen from bladder by pressing on the valve stem with a small rod or screwdriver. **Caution:** Never attempt to discharge using your finger or fingernail or contents will form a frost upon release.
- 2) Remove snap ring (item #4) using a standard snap ring pliers. To remove bladder and cap, insert a wood or brass rod through the inlet and tap sharply. **Note:** If bladder is removed, a new bladder must be installed for proper operation.
- 3) Carefully inspect inside surfaces of the body (item #1) for signs of wear. Worn surfaces will cause accelerated wear on the bladder and premature failure.
- 4) Next, inspect o-ring (Item #3) for damage. Replace if necessary.
- 5) Clean all parts that are to be reused paying special attention to the outside surfaces of the cap (item #2). Be sure to remove all old sealant. Valve assembly (item #5) can be serviced now if necessary.
- 6) Coat inside diameter of the bladder using "PRO P-25 Professional Bead Sealer" or other similar sealant. Coat only the top 1" of the bladder.
- 7) Install cap/valve assembly in bladder. Coat outside diameter of bladder and o-ring with oil or grease. Insert bladder/cap assembly into body as far as it will go by hand. Now with a large socket and a hammer or arbor press, install the assembly until the top of the cap clears the snap ring groove. Make sure assembly is not cocked.
- 8) Replace the snap ring so that the sharp edge of the ring is visible.
- 9) Charge bladder with nitrogen to 1/2 of the system operating pressure not to exceed 1500 PSI.
- 10) **Never** use any gas other than nitrogen to charge the bladder.



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